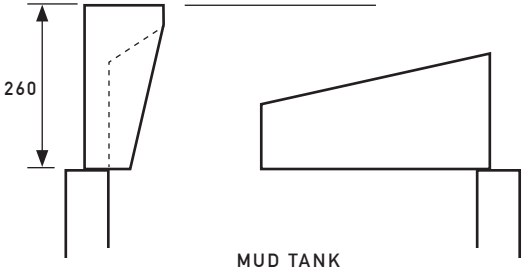
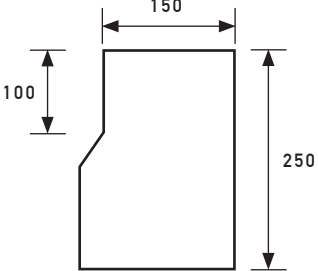
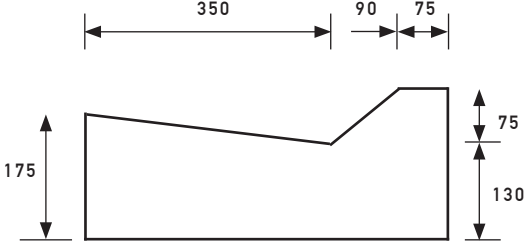
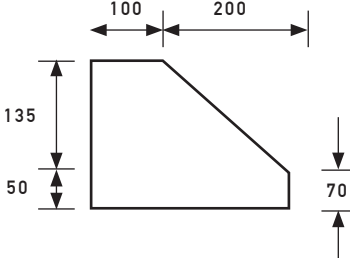
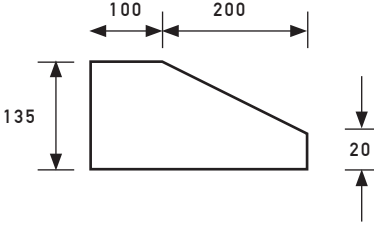
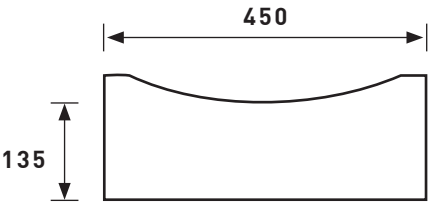


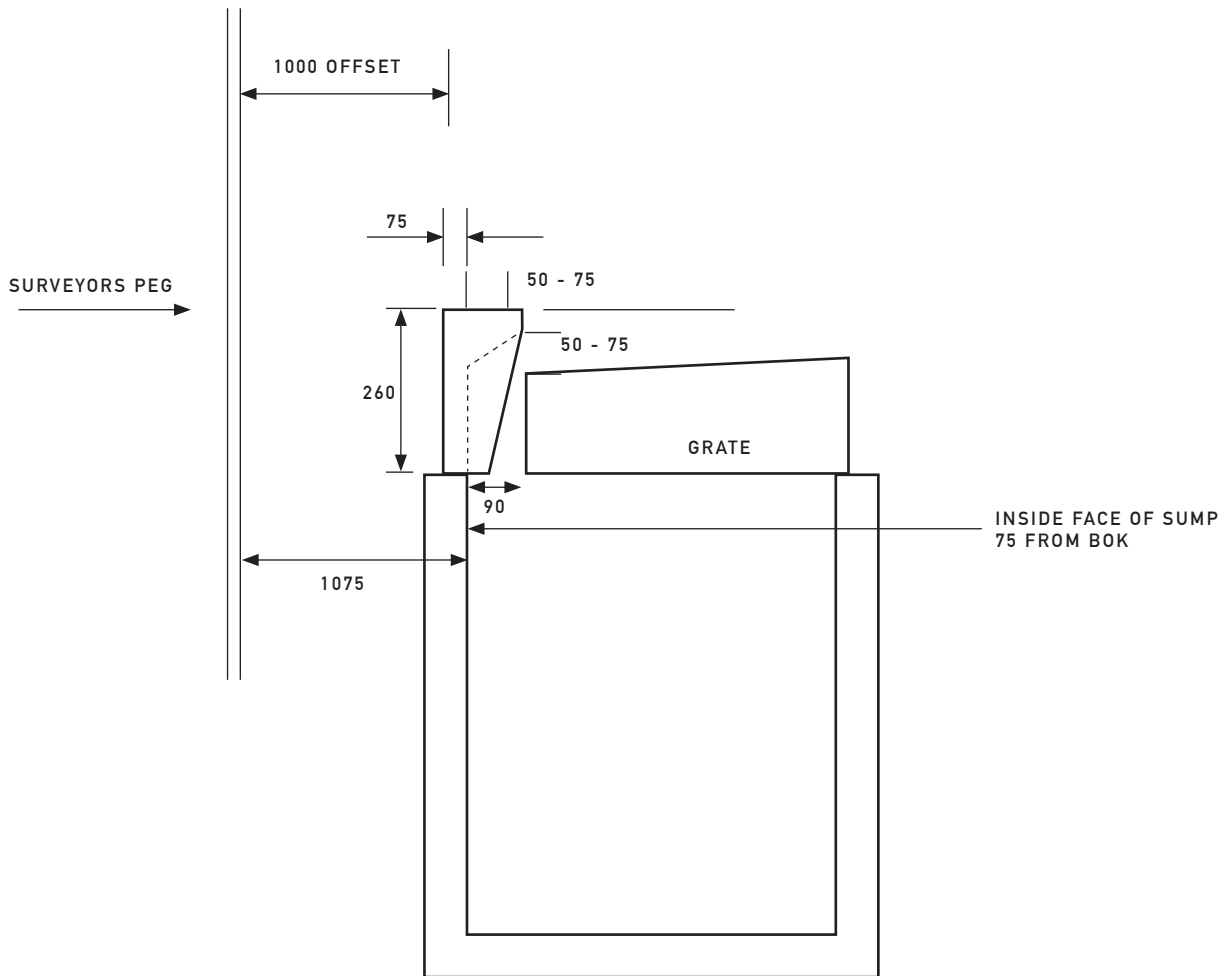


CONSTRUCTION

KERB AND CHANNEL MOULD SPECIFICATIONS
VERSION NO. 7

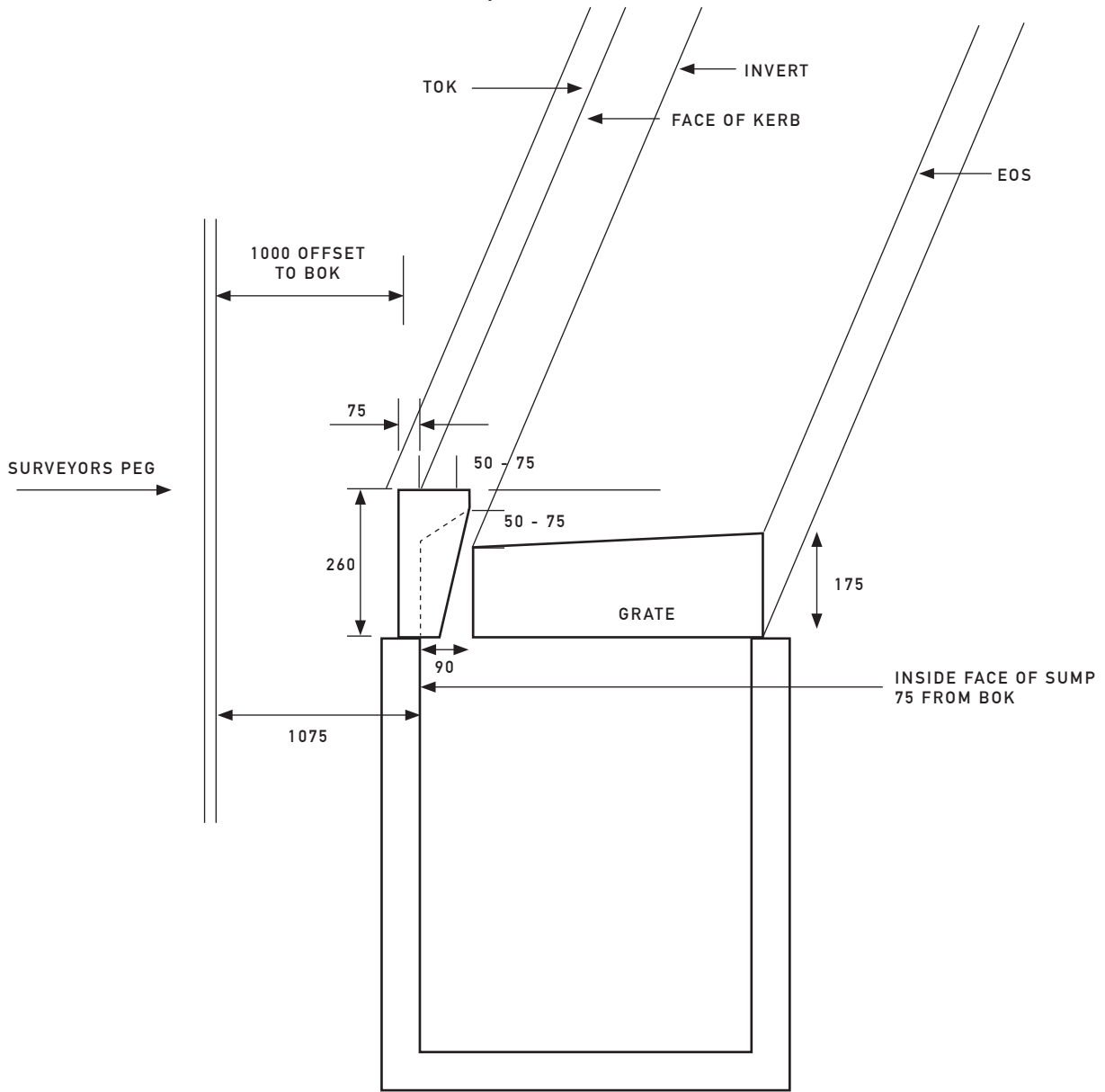
ITEM NO.	MAIN STEPS	DETAILS OR PROMPTS
1.0	KERB & CHANNEL	
2.0	NIB - KERB ONLY	
3.0	MOUNTABLE KERB AND CHANNEL	
4.0	MOUNTABLE	
5.0	MINI MOUNTABLE	
6.0	DISC CHANNEL	

1A KERB AND CHANNEL / MUDTANK WITH BACK ENTRY BLOCK



TOK = TOP OF KERB
LOC = LIP OF CHANNEL
FL = FINISHED LEVEL
BOK = BACK OF KERB

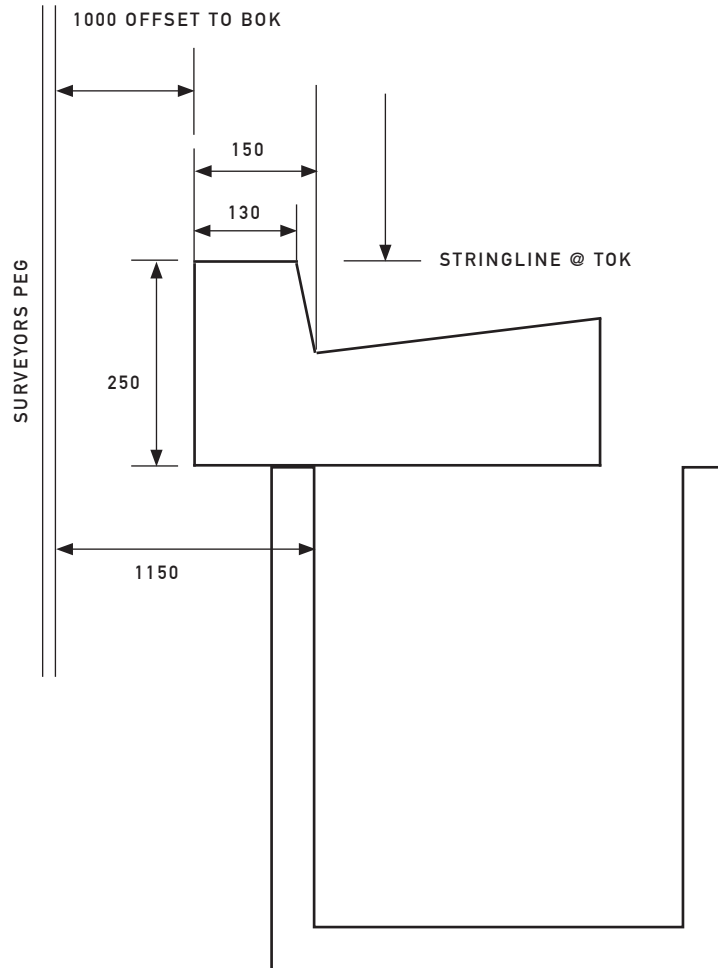
1A KERB AND CHANNEL / MUDTANK WITH BACK ENTRY BLOCK



INSIDE FACE OF SUMP @ EOS 270
DOWN FROM TOK

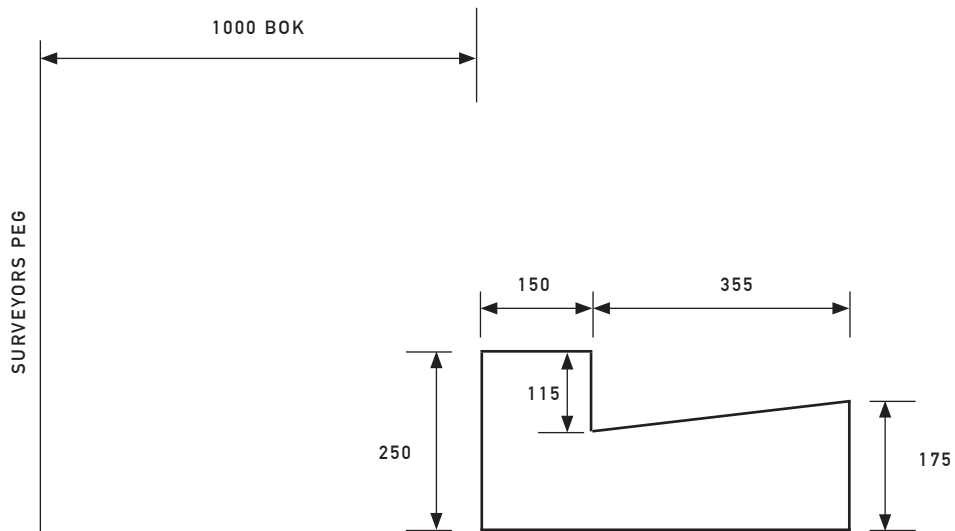
TOK = TOP OF KERB
EOS = EDGE OF SEAL
BOK = BACK OF KERB

1A KERB AND CHANNEL / MUDTANK



TOK = TOP OF KERB
LOC = LIP OF CHANNEL
FL = FINISHED LEVEL
BOK = BACK OF KERB

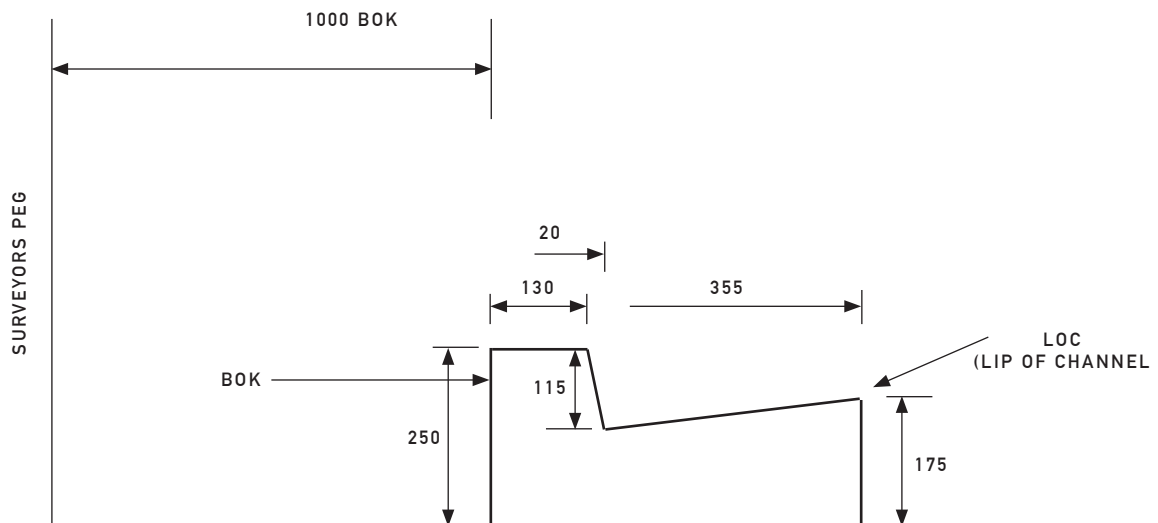
NO. 1 KERB AND CHANNEL



NO. 1 KERB AND CHANNEL

FROM BACK OF KERB TO STRING BACK 200MM
TOP OF KERB IS STRINGLING. LIP OF CHANNEL TO STRING UP 80MM
BASE UP AT 250MM

NO. 1A KERB AND CHANNEL

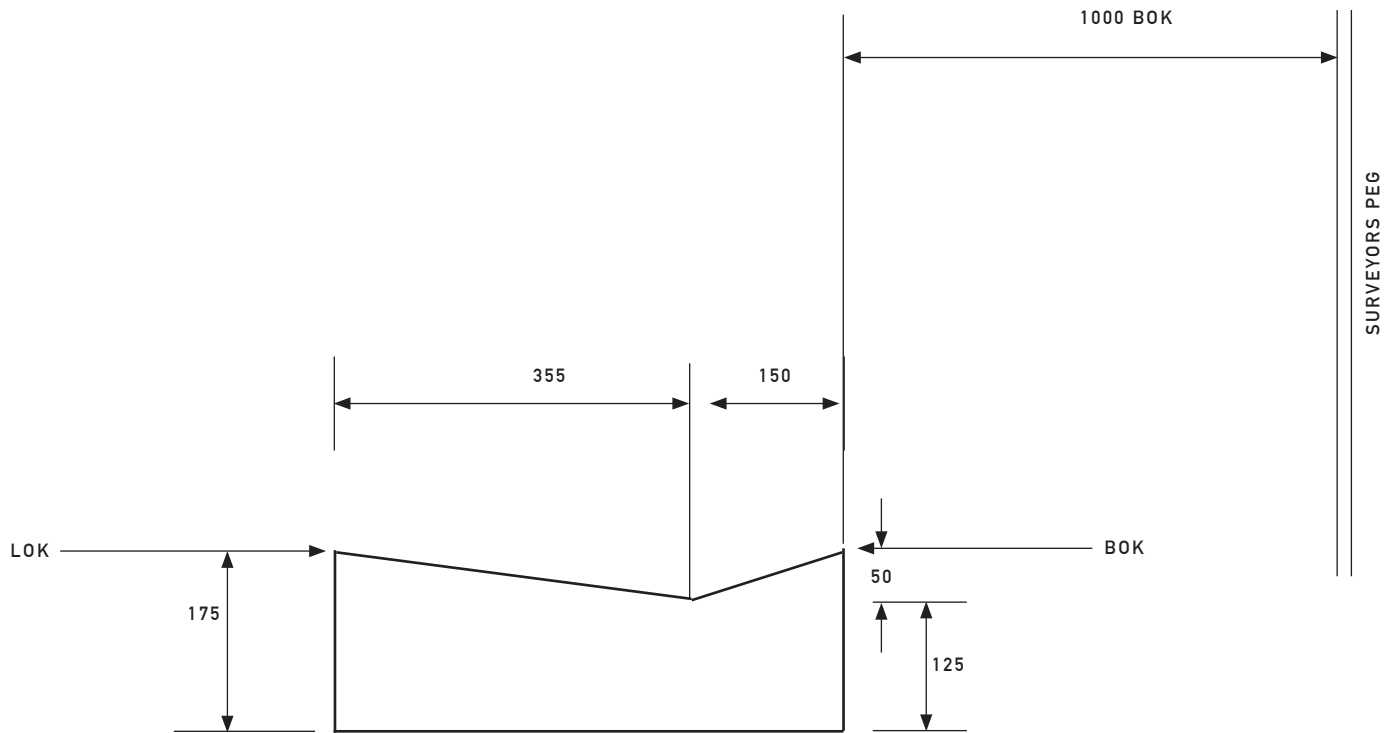


1A KERB AND CHANNEL

TOP OF KERB IS STRINGLINE + BASE UP AT 250MM
BACK OF KERB TO STRING IS 200MM
LIP OF CHANNEL TO STRING IS 705MM

MUDTANK (NO BACK ENTRY BLOCK)
270MM DOWN FROM TOP OF STRINGLINE AND 350MM TO INSIDE EDGE OF MUDTANK

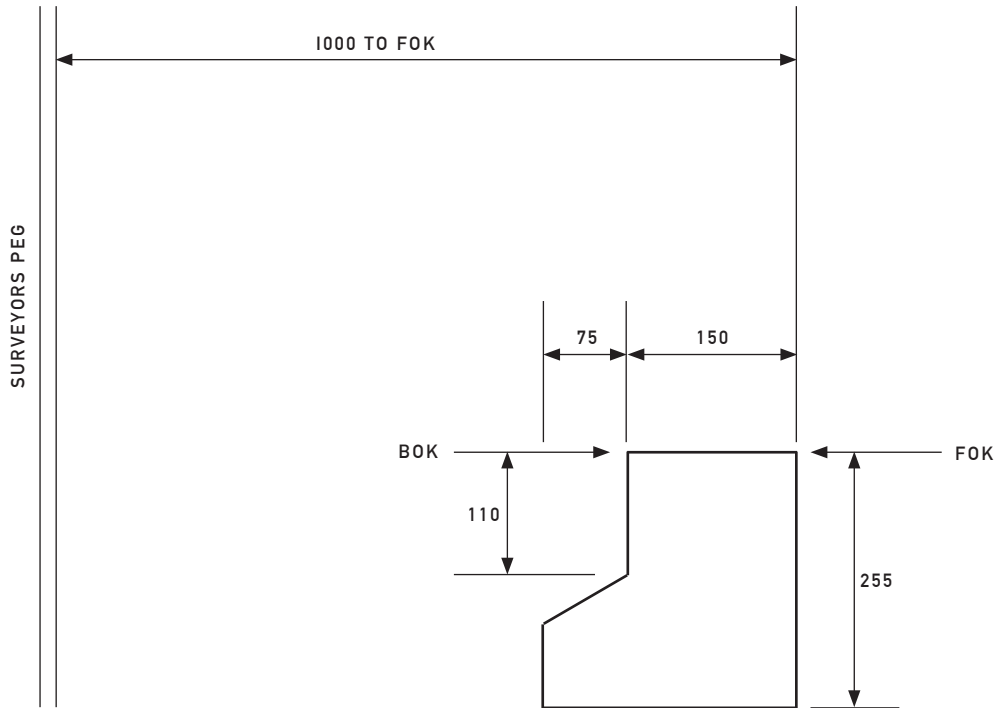
NO. 2 OR QCC MOULD



CROSSING

K.C. STRINGLINE 200MM FROM BOK
LIP OF CHANNEL TO STRING IS 705MM
HEIGHT FROM LIP TO STRING UP 85MM
BASE UP AT 250MM BELOW KC STRINGLINE

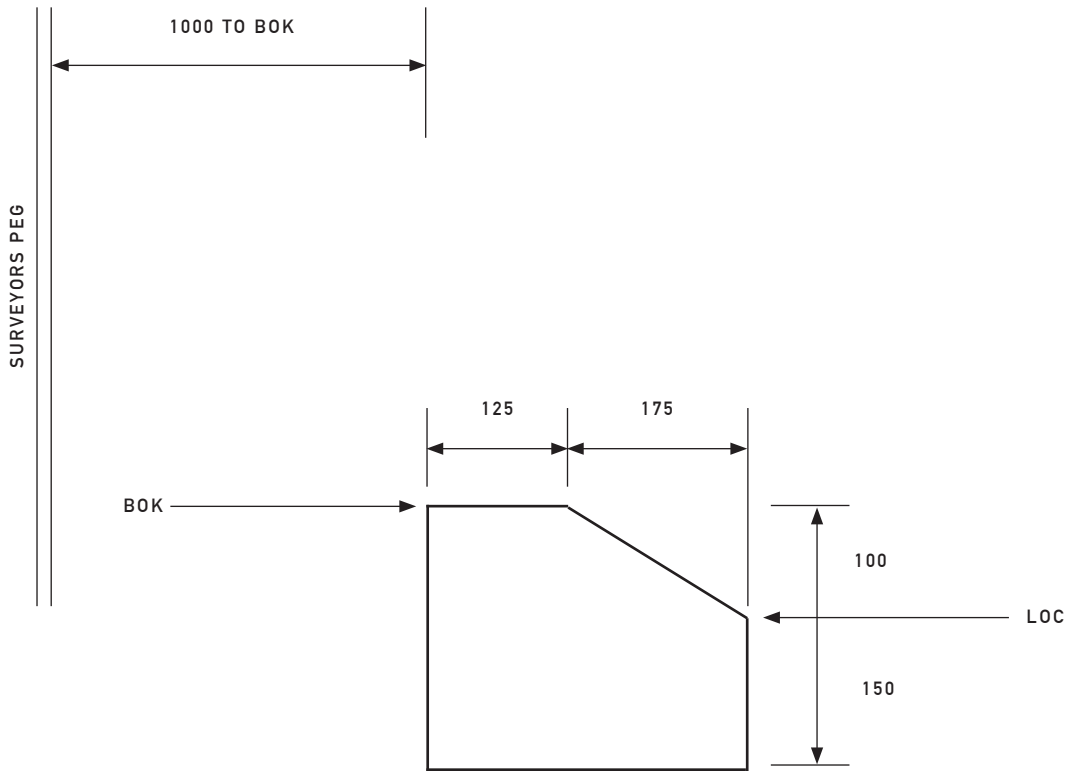
NO. 3 150 KERB



NO. 3 150 KERB

430MM FROM FACE OF KERB TO KC STRING
280MM FROM BACK OF KERB TO KC STRING
TOP OF KERB IS STRINGLINE
BASE UP 250MM BELOW TOK

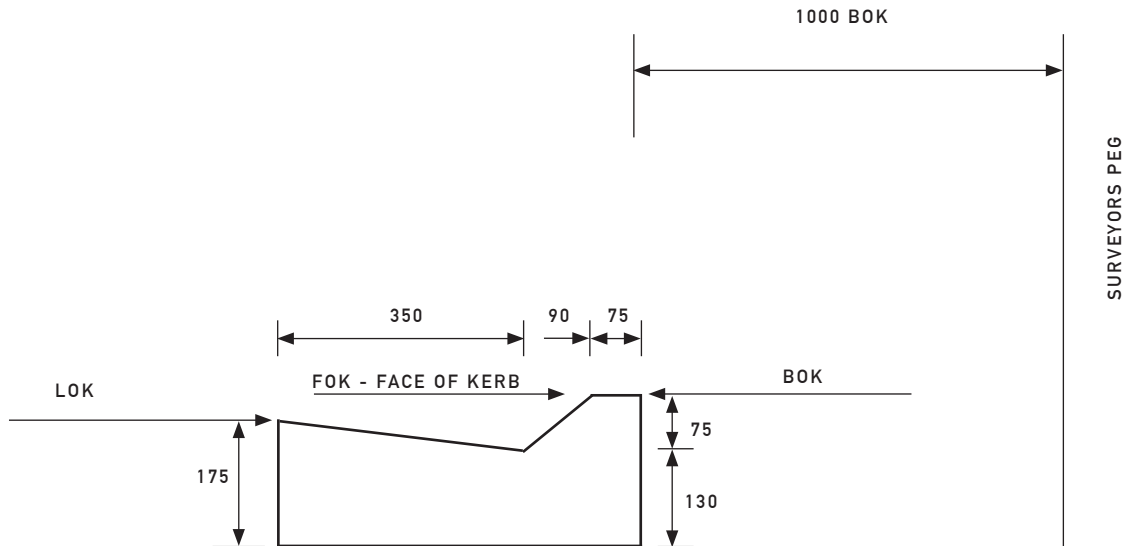
NO. 5 MOUNTABLE KERB



NO. 5 MOUNTABLE KERB KERB

FROM BACK OF KERB TO KC STRING BACK 200MM
TOP OF KERB IS STRING
LIP OF KERB UP 100MM TO STRING
BASE OF KERB UP 250MM TO STRING

NO. 8 MOUNTABLE KERB AND CHANNEL OR WANAKA STATION KERB AND CHANNEL



MOUNTABLE KERB AND CHANNEL OR WANAKA STATION KERB AND CHANNEL

FROM FACE TO KC STRING IS BACK 275MM

TOP OF KERB IS 35MM BELOW STRING.

IF GIVEN TOP OF KERB AS HEIGHT LEVEL ACROSS TO PEG AND UP 35MM TO STRING, IF GIVEN LIP OF CHANNEL/FINISHED LEVEL. LEVEL ACROSS TO PEG AND UP 85MM

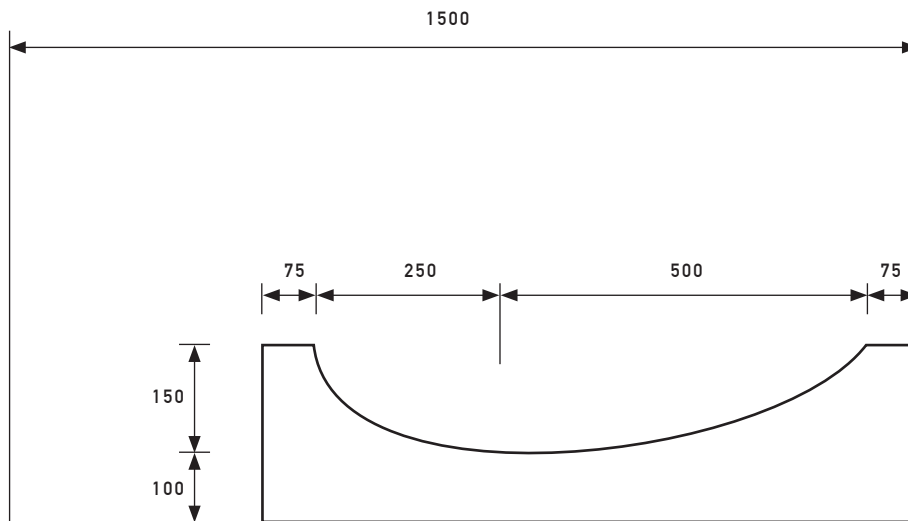
BACK OF KERB TO KC STRING IS 200MM

LIP OF CHANNEL TO KC STRING IS 705MM

MUDTANKS 260MM FROM STRING WITHOUT BACK ENTRY BLOCKS

WITH BACK ENTRY BLOCKS DOWN 270MM

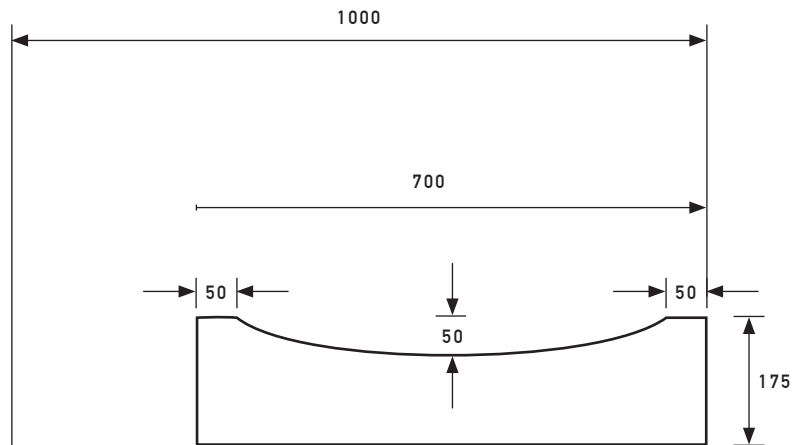
NO. 9 WEST COAST CHANNEL



NO. 9 WEST COAST DISH

FROM LIP TO FACE TO KC STRING AND BACK 1 METER
BACK OF DISH TO STRING 100MM
STRING IS TOP OF DISH
BASE UP 250MM AND 1.2M WIDE

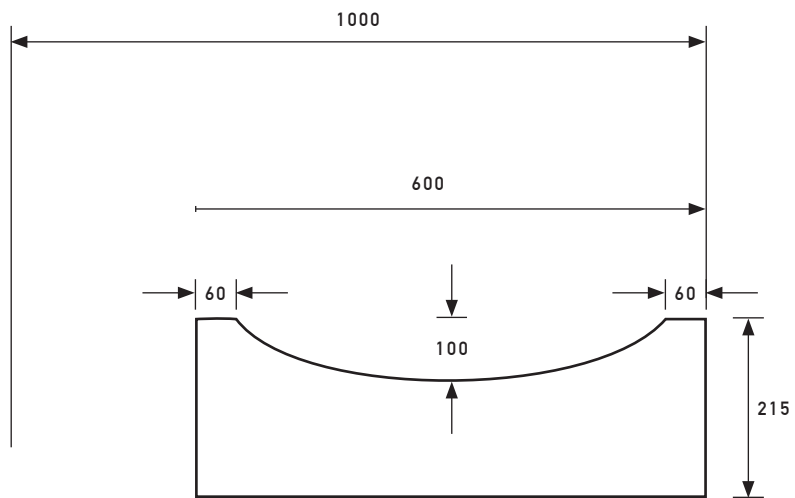
NO. 10 700MM DISH



NO. 10 700MM DISH

FROM LIP (FACE) BACK 750MM TO KC STRING
BACK OF DISH TO STRING 50MM
STRING IS 70MM ABOVE DISH AND LIP (FINISHED LEVEL)
BASE UP 250MM

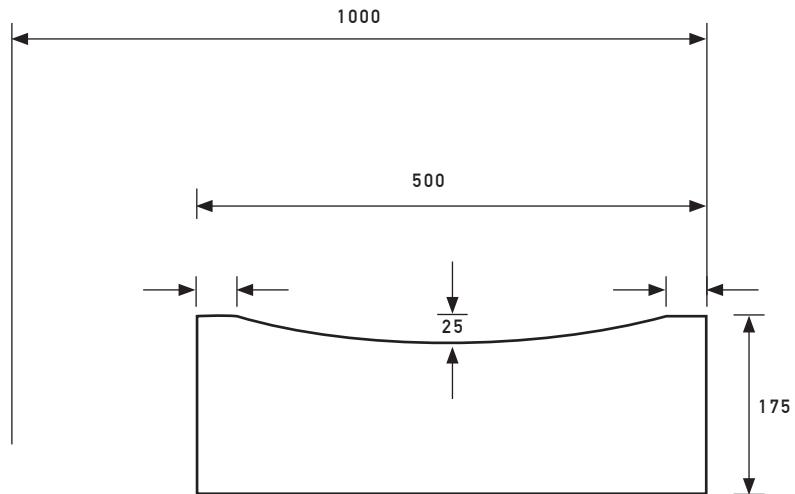
NO. 11 600MM DISH



NO. 11 600MM DISH

FROM LIP (FACE) BACK 750MM TO KC STRING
BACK OF DISH TO STRING 50MM
STRING IS HEIGHT OF DISH AND LIP (FINISHED LEVEL)
BASE UP 235MM BELOW TOK

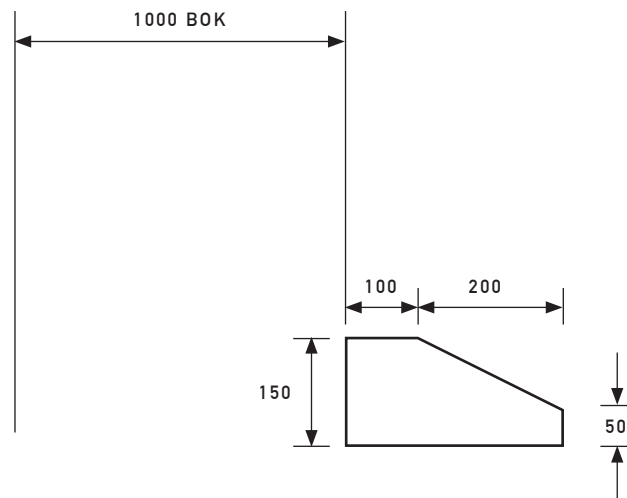
NO. 12 500MM DISH



NO. 12 500MM DISH

FROM LIP (FACE) BACK 680MM TO STRING
BACK OF DISH TO STRING 180MM
STRING IS 80MM ABOVE DISH AND LIP (FINISHED LEVEL)
BASE UP 230MM

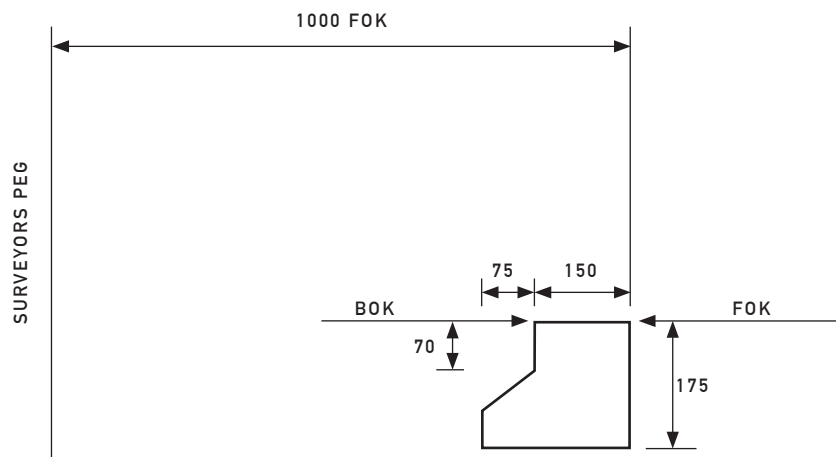
NO. 13 MINI MOUNTABLE



NO. 13 MINI MOUNTABLE

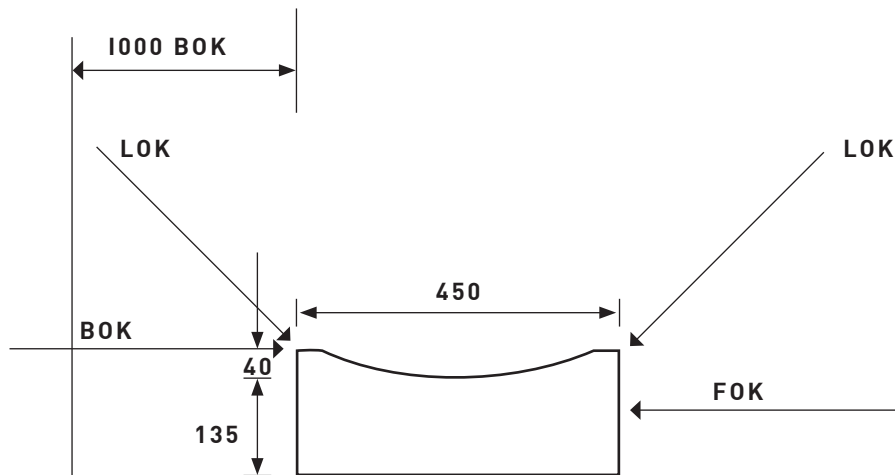
**BACK OF KERB TO STRING BACK 200MM
BASE UP 170 BELOW TOK**

NO. 15 SMALL MACHINE: 130 NIB KERB



SMALL MACHINE: 150 NIB KERB
430MM FROM FACE OF KERB BACK TO STRING LINE
TOP OF KERB IS STRINGLINE
130 NIB KERB IS 280MM FROM BACK OF KERB TO STRING
BASE UP AT 185MM X 600MM WIDE

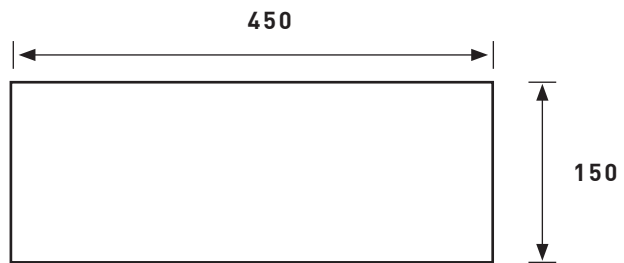
**NO. 16 450MM DISH
(MOST USED DISH - BEST ONE TO TALK PEOPLE INTO)**



**NO. 16 450MM DISH
(MOST USED DISH - BEST ONE TO TALK PEOPLE INTO)**

**BACK OF DISH TO STRING 200MM
STRING IS 80MM ABOVE DISH AND LIP (FINISHED LEVEL)
BASE UP 250MM**

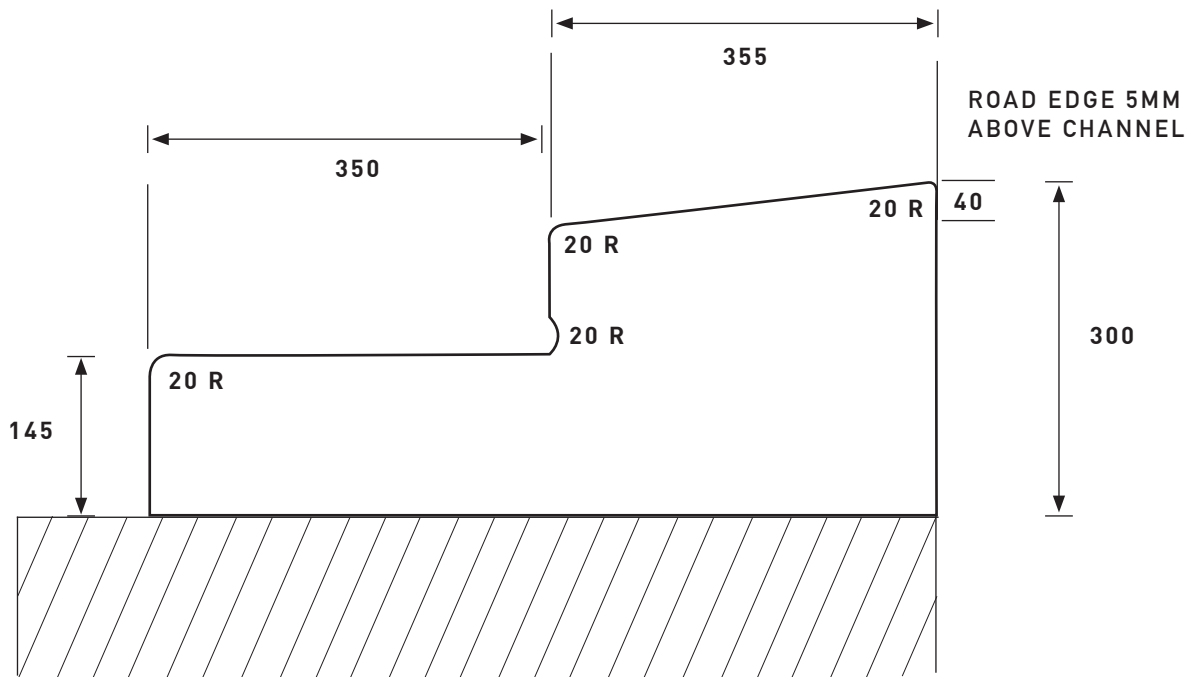
NO. 17 FLAT DISH



NO. 17 450MM FLAT DISH

**BACK OF DISH TO STRING 200MM
STRING IS 80MM ABOVE DISH AND LIP (FINISHED LEVEL)
BASE UP 250MM**

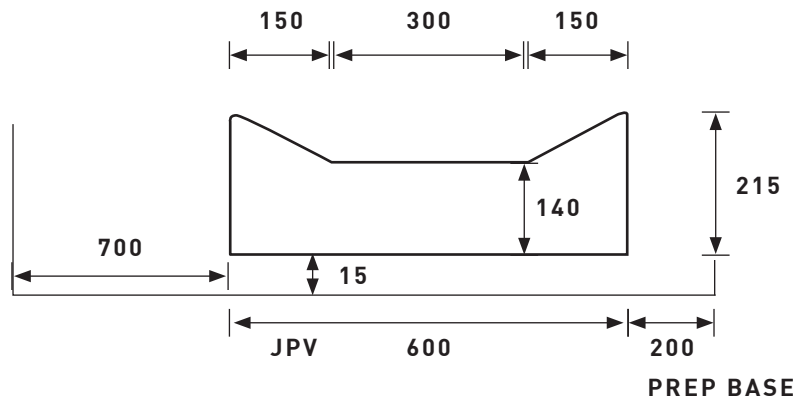
NO. 18 BASALT STONE CHANNEL WTPA



NO. 18 BASALT STONE CHANNEL WTPA
20 R = 20MM RADIUS

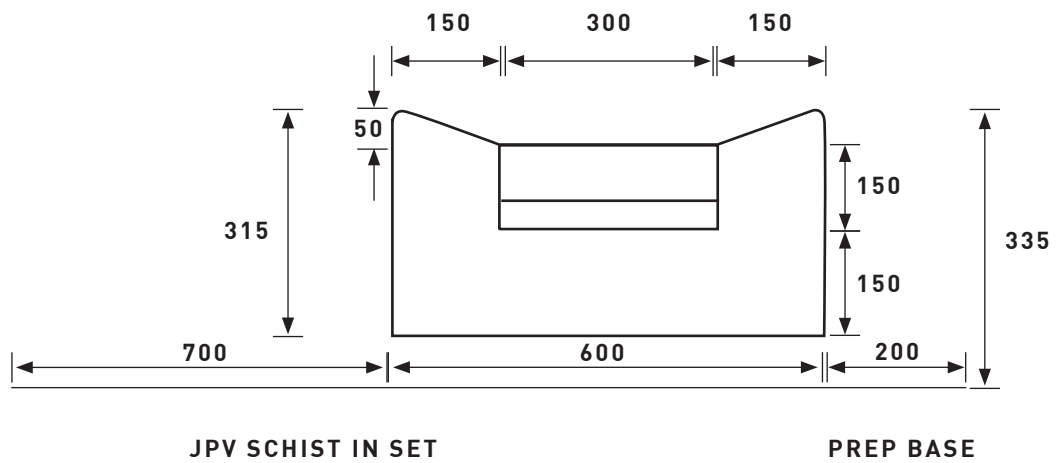
BOK TO STRING IS 200
STRING @ TOK
BASE UP @ 235MM BELOW TOK

NO. 19 JPV 600 DISH



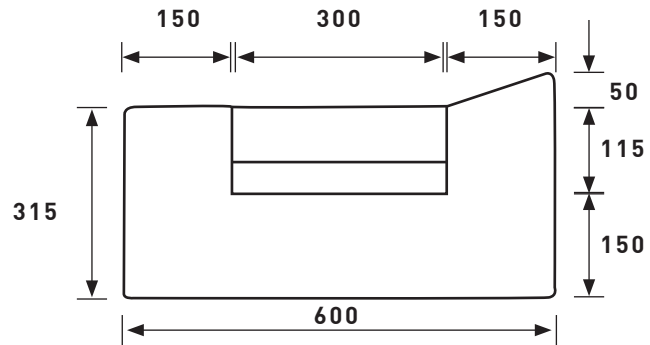
BASE UP @ 230 BELOW TOK

NO. 20 JPV SCHIST DISH



LINE @ 50MM ABOVE TOK
NEEDLE OFFSET 215MM FOR BOK TO RUN @ 200
1 M3 = 8-9 LM
BASE UP @ 335MM BELOW TOK

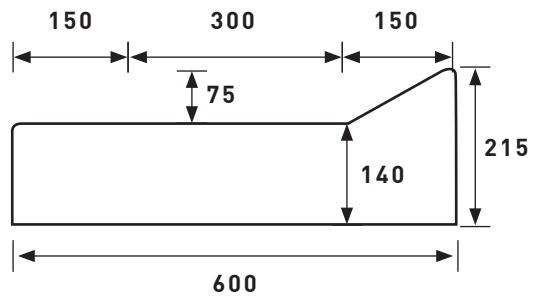
NO. 21 JPV CUT DOWN



JPV HEAVY DUTY DISH

LINE @ 50MM ABOVE TOK
NEEDLE OFFSET 215MM FOR BOK TO RUN @ 200
1 M3 = 8-9 LM
BASE UP @ 335MM BELOW TOK

NO. 21 JPV CUT DOWN



JPV

BASE UP @ 230MM BELOW TOK

KERB CENTRAL