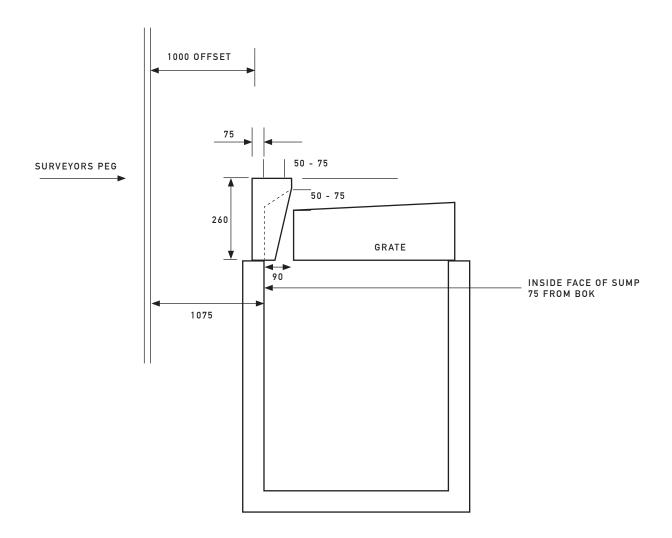


CONSTRUCTION

KERB AND CHANNEL MOULD SPECIFICATIONS
VERSION NO. 7

ITEM NO.	MAIN STEPS	DETAILS OR PROMPTS
1.0	KERB & CHANNEL	260 MUD TANK
2.0	NIB - KERB ONLY	150
3.0	MOUNTABLE KERB AND CHANNEL	350 90 75 175 130
4.0	MOUNTABLE	135
5.0	MINI MOUNTABLE	135
6.0	DISC CHANNEL	135



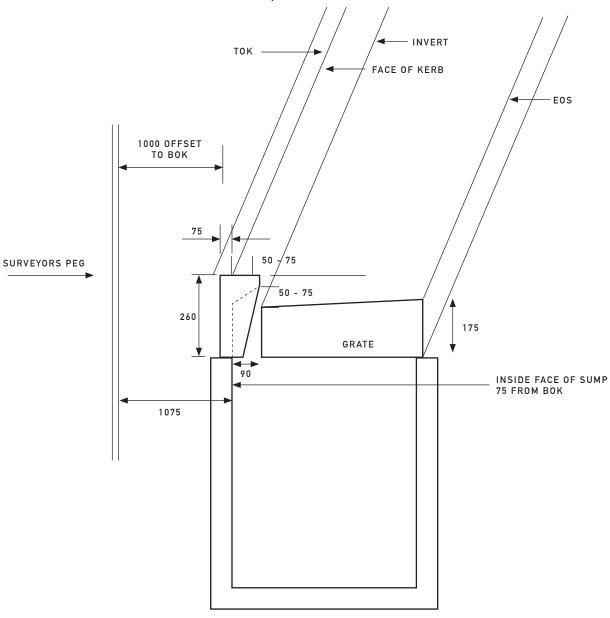
TOK = TOP OF KERB

LOC = LIP OF CHANNEL

FL = FINISHED LEVEL

BOK = BACK OF KERB

1A KERB AND CHANNEL / MUDTANK WITH BACK ENTRY BLOCK

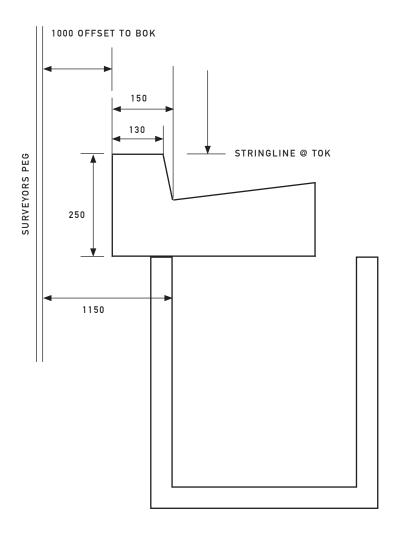


INSIDE FACE OF SUMP @ EOS 270 DOWN FROM TOK

TOK = TOP OF KERB

EOS = EDGE OF SEAL

BOK = BACK OF KERB

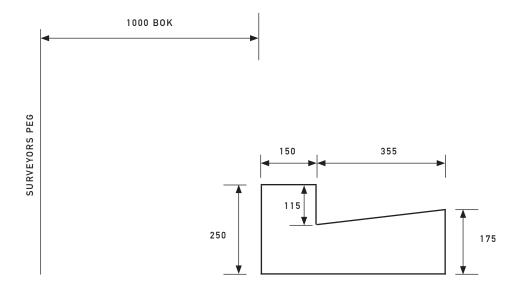


TOK = TOP OF KERB

LOC = LIP OF CHANNEL

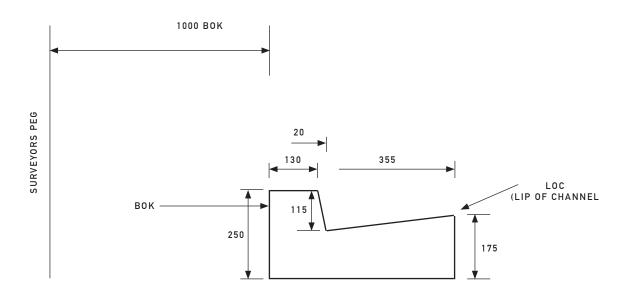
FL = FINISHED LEVEL

BOK = BACK OF KERB



NO. 1 KERB AND CHANNEL

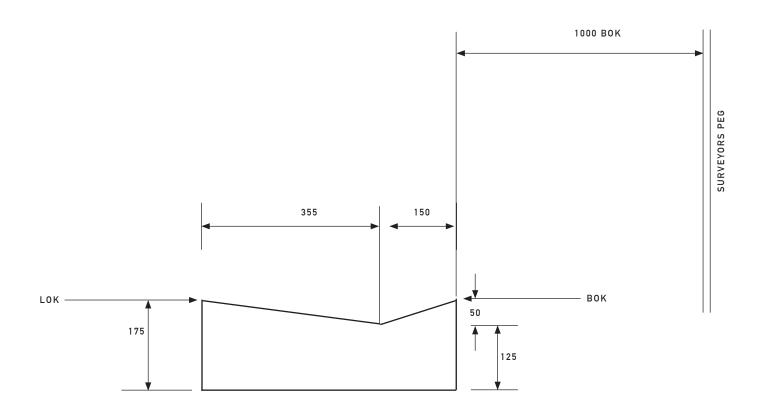
FROM BACK OF KERB TO STRING BACK 200MM
TOP OF KERB IS STRINGLINE. LIP OF CHANNEL TO STRING UP 80MM
BASE UP AT 250MM



1A KERB AND CHANNEL

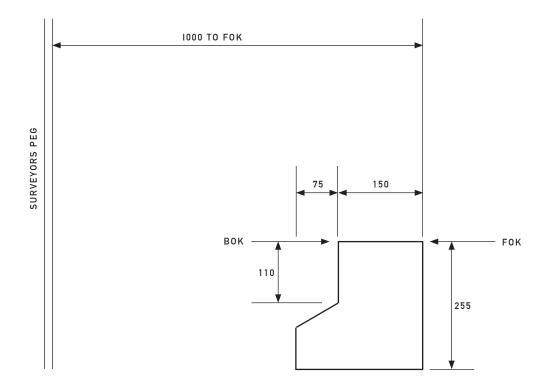
TOP OF KERB IS STRINGLINE + BASE UP AT 250MM BACK OF KERB TO STRING IS 200MM LIP OF CHANNEL TO STRING IS 705MM

MUDTANK (NO BACK ENTRY BLOCK)
270MM DOWN FROM TOP OF STRINGLINE AND 350MM TO INSIDE EDGE OF MUDTANK



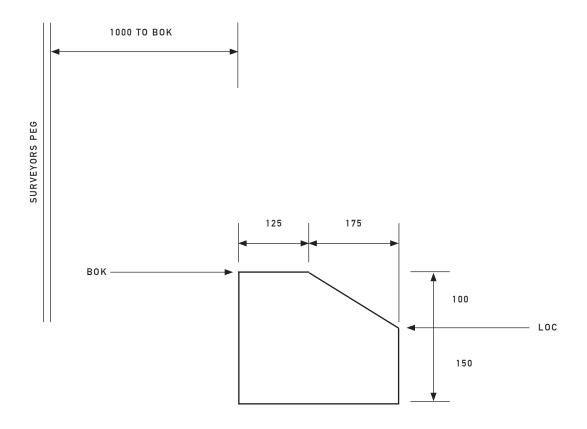
CROSSING

K.C. STRINGLINE 200MM FROM BOK LIP OF CHANNEL TO STRING IS 705MM HEIGHT FROM LIP TO STRING UP 85MM BASE UP AT 250MM BELOW KC STRINGLINE



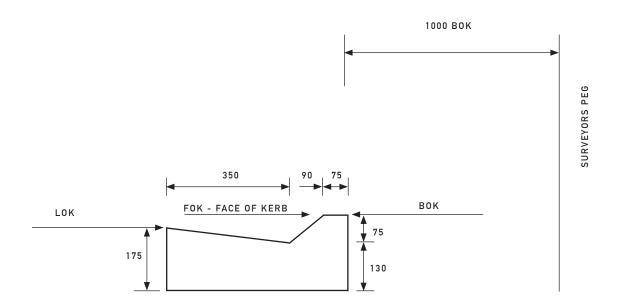
NO. 3 150 KERB

430MM FROM FACE OF KERB TO KC STRING 280MM FROM BACK OF KERB TO KC STRING TOP OF KERB IS STRINGLINE BASE UP 250MM BELOW TOK



NO. 5 MOUNTABLE KERB KERB

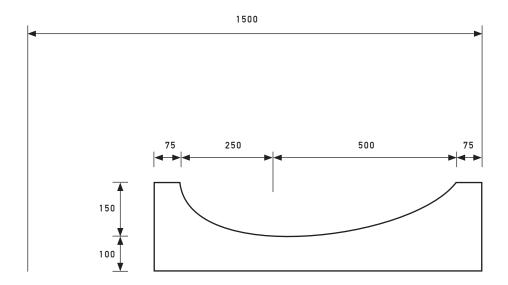
FROM BACK OF KERB TO KC STRING BACK 200MM TOP OF KERB IS STRING LIP OF KERB UP 100MM TO STRING BASE OF KERB UP 250MM TO STRING



MOUNTABLE KERB AND CHANNEL OR WANAKA STATION KERB AND CHANNEL

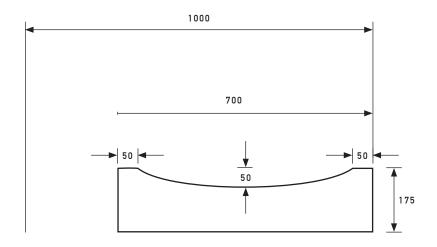
FROM FACE TO KC STRING IS BACK 275MM
TOP OF KERB IS 35MM BELOW STRING.
IF GIVEN TOP OF KERB AS HEIGHT LEVEL ACROSS TO PEG AND UP 35MM TO STRING, IF GIVEN LIP
OF CHANNEL/FINISHED LEVEL. LEVEL ACROSS TO PEG AND UP 85MM
BACK OF KERB TO KC STRING IS 200MM
LIP OF CHANNEL TO KC STRING IS 705MM

MUDTANKS 260MM FROM STRING WITHOUT BACK ENTRY BLOCKS WITH BACK ENTRY BLOCKS DOWN 270MM



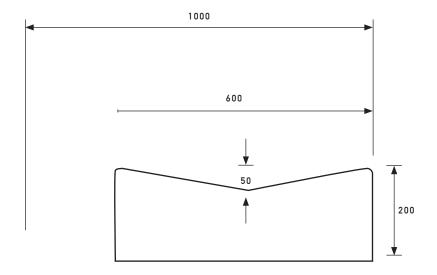
NO. 9 WEST COAST DISH

FROM LIP TO FACE TO KC STRING AND BACK 1 METER BACK OF DISH TO STRING 100MM STRING IS TOP OF DISH BASE UP 250MM AND 1.2M WIDE



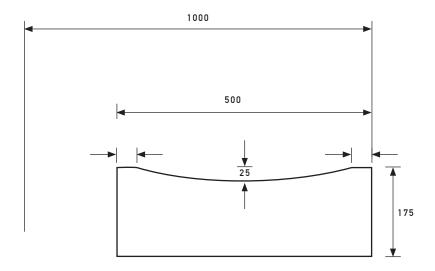
NO. 10 700MM DISH

FROM LIP (FACE) BACK 750MM TO KC STRING BACK OF DISH TO STRING 50MM STRING IS 70MM ABOVE DISH AND LIP (FINISHED LEVEL) BASE UP 250MM



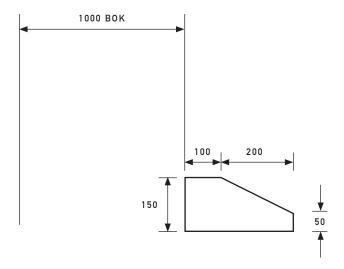
NO. 11 600MM DISH

FROM LIP (FACE) BACK 750MM TO KC STRING BACK OF DISH TO STRING 50MM STRING IS HEIGHT OF DISH AND LIP (FINISHED LEVEL) BASE UP 200MM BELOW TOK



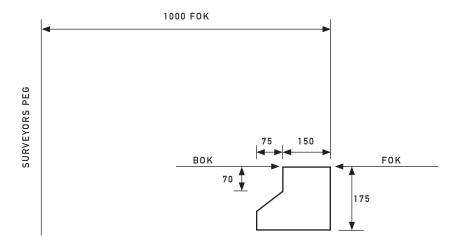
NO. 12 500MM DISH

FROM LIP (FACE) BACK 680MM TO STRING BACK OF DISH TO STRING 180MM STRING IS 80MM ABOVE DISH AND LIP (FINISHED LEVEL) BASE UP 230MM



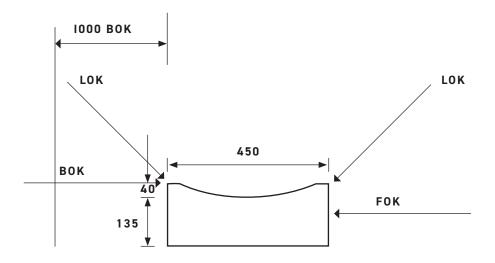
NO. 13 MINI MOUNTABLE

BACK OF KERB TO STRING BACK 200MM BASE UP 170 BELOW TOK



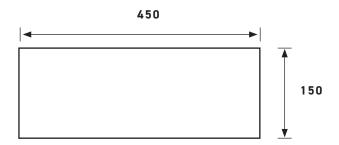
SMALL MACHINE: 150 NIB KERB 430MM FROM FACE OF KERB BACK TO STRING LINE TOP OF KERB IS STRINGLINE 130 NIB KERB IS 280MM FROM BACK OF KERB TO STRING BASE UP AT 185MM X 600MM WIDE

NO. 16 450MM DISH (MOST USED DISH - BEST ONE TO TALK PEOPLE INTO)



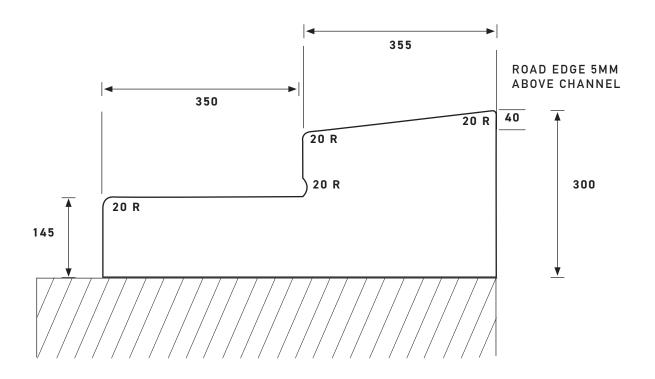
NO. 16 450MM DISH (MOST USED DISH - BEST ONE TO TALK PEOPLE INTO)

BACK OF DISH TO STRING 200MM STRING IS 80MM ABOVE DISH AND LIP (FINISHED LEVEL) BASE UP 250MM



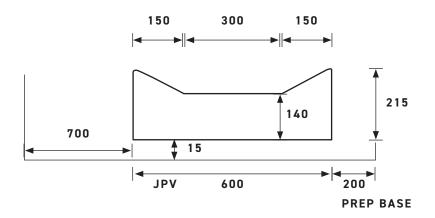
NO. 17 450MM FLAT DISH

BACK OF DISH TO STRING 200MM STRING IS 80MM ABOVE DISH AND LIP (FINISHED LEVEL) BASE UP 250MM

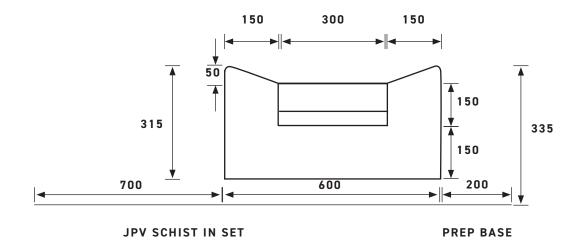


NO. 18 BASALT STONE CHANNEL WTPA $20\ R = 20MM\ RADIUS$

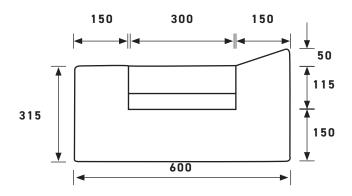
BOK TO STRING IS 200 STRING @ TOK BASE UP @ 235MM BELOW TOK



BASE UP @ 230 BELOW TOK

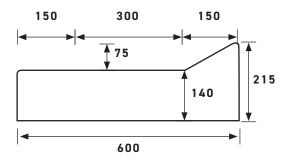


LINE @ 50MM ABOVE TOK
NEEDLE OFSET 215MM FOR BOK TO RUN @ 200
1 M3 = 8-9 LM
BASE UP @ 335MM BELOW TOK



JPV HEAVY DUTY DISH

LINE @ 50MM ABOVE TOK
NEEDLE OFSET 215MM FOR BOK TO RUN @ 200
1 M3 = 8-9 LM
BASE UP @ 335MM BELOW TOK



JPV

